

# Installation Manual

## LED Road Stud

# STARWAY



**Personal protective equipment must be worn throughout the entire process.**

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**1 Drill hole**

After deciding the location, drill a hole with a minimum diameter of 165 mm and 100 mm deep.
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**2 Cut slot**

Using a disk cutter, open a connection between the holes, 15 mm wide and 60 mm deep.
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**3 Clean hole**

Brush all debris and dust resulting from drilling out of the hole.
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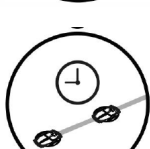
**4 Dry hole**

Dry the hole with a blowtorch. Residual moisture compromises the adhesion and the effectiveness of the glue.
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**5 Insert alignment accessory**

Insert the alignment accessory for every luminaire. It holds the road stud in place and aligns it while the glue cures. It is included in the price of the luminaire and is removed at the end.
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**6 Apply glue and set the luminaire**

Pour TRIFLEX CRYL R 238 glue into the hole and insert the road stud, checking that the LEDs are facing the right way. Remove any excess glue.
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**7 Cure and remove the accessory**

The curing time depends on the weather, see the glue data sheet. Once the glue has cured, break off and remove the top part of the alignment accessory.



The warranty does not apply if a defect is attributable to failure to follow these installation instructions.